



Torque nut to 120 lb. in. (13.5 N-m) and BACK OFF 1/4 turn.  
 Torque nut to 20 lb. ft. (27.0 N-m)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	1499	8710A20	SWIVEL BRACKET ASSEMBLY	1	(BLACK)	
1	1499	8710A21	SWIVEL BRACKET ASSEMBLY	1	(GRAY)	
2	26	87735	OIL SEAL (LOWER)	1		
3	23	818764	BUSHING	2		
4	23	816039	SPACER	1		
5	25	33504	O-RING	1		
6	22	74036	GREASE FITTING	2		
7	23	821207	BUSHING	2		
8	12	816432	THRUST WASHER	1		
9	10	78689	SCREW	2		
10		77326	MOUNT	2		
11	12	66921	WASHER	2		
12	12	814432	WASHER	2		
13	11	34933	NUT	2		
14		92876A 1	STEERING LINK ASSEMBLY	1		
15	10	14000	SCREW	1		
16	11	34863	NUT	2		
17	12	37828	WASHER	2		
18	17	67706A55	SWIVEL PIN AND STEERING ARM	1	(BLACK)	
18	17	67706A56	SWIVEL PIN AND STEERING ARM	1	(GRAY)	
19		86580A 1	BOTTOM YOKE	1	(BLACK)	
19		86580A 2	BOTTOM YOKE	1	(GRAY)	
20	53	67684	RETAINING RING	1		
21		88882 1	BUMPER	1		
22	10	64014	SCREW	2		
23		821180A 6	TRIM SENDER ASSEMBLY	1		
24	10	852368	SCREW15	2		
25	13	26996	LOCKWASHER	2		
26	12	89302	WASHER	2		